

OPTICS

VACUUM COATING EQUIPMENT & EXPERTISE

Highly productive optical coating through precise & automated processes with flexible equipment platforms

HIGHLY PRODUCTIVE OPTICAL COATING THROUGH PRECISE & AUTOMATED PROCESSES

The demand for optical products has increased tremendously in recent years, especially for precision optics. And recent megatrends will additionally boost market growth such as autonomous driving, the Internet of Things and virtual reality.

An essential prerequisite for these products are high-precision coatings. They exploit the optical interference properties and thus give the precision optics their desired functions.

VON ARDENNE has gained experience in the development and production of vacuum coating systems over many decades. Therefore, our customers benefit from our deep understanding of the physical processes of vacuum coating and the knowledge gained from their use in a wide variety of applications.

We have incorporated this knowledge into the development of numerous equipment platforms. This enables our customers to cover the complete spectrum of requirements: from research and development to pilot and mass production.

Denser & more stable coatings for antireflection coatings & optical filters	
Special CARS process technology for high-quality optical coatings	
Up to 30% faster production	

through simultaneous double-sided coating



High-precision coatings are a prerequisite for precision optics. They make use of the interference properties and provide the desired characteristics.





ULTRA-THIN GLASS 0.1~0.3 mm thick Ø 200 mm

> Wafer level optics 3D sensing



WFDGF-SHAPFD

Like standards but with nonparallel surfaces (∆<< 1°)







SPHERICAL

5-70 mm thick Ø up to 200 mm

Laser optics X-ray/EUV optics





OPTICAL INTERFERENCE FILTERS

High-precision optical filters through special multilayer coatings

Lowest optical losses, preferably no absorption and scattering, high transmission in the filter passband, deep blocking in the filter stopband, steep, precise filter slopes - these are requirements for optical interference filters such as bandpass filters, dichroic filters, beam splitters, polarizing or notch filters.

The performance of cameras, projectors, telescopes and optical measurement technology is being improved continuously. This requires standardized components with improved interference optical coatings.

These multilayer coatings determine the specific component function. They also reflect light or selectively split it into partial beams. They block individual wavelengths or act as pass filters for a specific light frequency range.

With the OPTA X, we offer you a coating system for such demanding filter depositions. It enables you to reliably reproduce the highest coating requirements even on larger filter substrates and with larger batch quantities.

Highest layer thickness precision and reproducibility of deposition $\overline{\checkmark}$ Sophisticated filter deposition on two- & three-dimensional substrates $\overline{\mathbf{A}}$ Suitable for target materials

for all wavelengths from UV to IR

\square **OPTICAL WINDOWS**

Incidence of light with a high transmittance through optical coating of various substrate formats

Optical windows allow the passage of light of certain wavelengths for opto-electronic systems. At the same time, they protect them from disturbing environmental influences. The shape and size of optical windows are almost arbitrary. They are often flat glass plates, which are optimized for maximum transmission in the desired frequency range at least by an antireflective coating (AR) on both sides.

With the OPTA X, we offer you a coating system that is ideally suited for this application.

The system is suitable for a variety of geometric shapes of substrates. In addition, it offers the possibility of simultaneous and fast antireflection coating of front and back sides and the deposition of selective interference filters.

In addition, you can use the OPTA X to deposit transparent conductive ITO lavers - either as a top layer or within the mulit-layer stack.

Furthermore, the deposited layers are climate resistant and abrasion resistant.

Variety of su can be coat by adapting th geometries

Cost & energy through simul flection coatin

Up to 50 % le manpower r

due to fully a rier handling

 $|\sim$ Anti-Reflection Coating

Coating Example 1.2



 $|\sim$ **Triple Bandpass Filter Coating Example**

Equipment

OPTA X Rotary Disk Coating

VISS Vertical Coating System



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automated recipe control,	С
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Equipment

OPTA X Rotary Disk Coating

VISS Vertical Coating System



\square **DIELECTRIC MIRRORS**

Reflection with maximum efficiency through dielectric alternating layers

Optical mirrors made of dielectric alternating layers can be found in various fields of application. These include biomedical applications such as dental mirrors, material processing for guiding and directing laser beams, as efficient reflectors (Bragg mirrors) in light guides and optical resonators. They are also used in the field of AR/VR/XR as partially reflective components for projection and display applications.

Compared to metal mirrors, dielectric layer systems can be designed very application-specific. Thus, selective, narrow- or broadband behavior can be realized with regard to the wavelength. In addition, dielectric reflectors are anglesensitive.

If you want to functionally improve dielectric mirror layers, increased deposition precision, layer quality and reproducibility are required. For this purpose, VON ARDENNE has developed the OPTA X with special CARS process technology.

 \square Smooth optical coatings of highest quality through special CARS process technology $\overline{\checkmark}$ Up to 50% less manpower required

due to fully automated recipe control, carrier handling, substrate loading

Optical in-situ process monitoring

for continuous specification control

\square **WAFER-LEVEL OPTICS**

Optics meets Semiconductors

Optical interference layers for filter-on-chip CMOS, hyperspectral sensors & spectral sensing filters

Optical filter layers deposited directly on glass or semiconductor wafers enable optical products that have a very small size and a competitive price-performance ratio. Therefore, they have found their way into various markets such as consumer electronics or the automotive industry. Due to the increasing demand for high volume production, wafer-level optics are becoming the focus of the industry.

With the OPTA X, we offer you a coating system that has been specially developed to meet the requirements in the fields of photonics and wafer level optics.

For multilayer coating of wafer-based microlens arrays, semiconductor sensors or filter-on-chip CMOS, the OPTA X provides you with fully automated. SEMI-compatible wafer handling for integration in semiconductor fabs. In addition to wafers with a diameter of 200 millimeters, the OPTA X is also suitable for wafer sizes up to 300 millimeters.

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Narrow-Band Filter **Coating Example**



 $|\sim$ Broadband Mirrors (BBHR) **Coating Example**

Equipment

OPTA X Rotary Disk Coating

VISS Vertical Coating System







Equipment

OPTA X Rotary Disk Coating



\square **LARGE-AREA OPTICS**

Highest precision on large optical surfaces with highest uniformity

Are you looking for coating solutions for large optical surfaces with extremely high requirements for applications such as astronomical reflecting telescopes?

Our magnetron sputtering technology offers you the precision you need.

In professional telescope construction today, single mirrors with a diameter of more than eight meters are used. Before coating, these mirror optics are polished to an accuracy of 20 nanometers. The subsequent deposition of highly reflective aluminum, gold, or silver layers must not worsen this deviation from the ideal parabolic or hyperbolic shape of the mirror. This means that it must also be coated with an accuracy of a few nanometers.

We at VON ARDENNE have built up the technology and engineering expertise required here over decades. As a result, we provide large-area and special coating systems precisely for this purpose.

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 $\overline{\checkmark}$ Highest reflectivity & enhanced durability through magnetron sputtering technology for metallic layers with protective coating \square Contour-compliant

deposition precision

thanks to dynamic process control

Coating of large aperture surfaces through customized special designs

\square **LENSES & OPTICAL DOMES**

Broadband anti-reflection & Selective Filters through conformal coating on curved substrate surfaces

If you want to apply interference optical broadband antireflection coating or selective filter coatings to lens elements, these coatings must meet certain specifications for temperature and environmental stability.

This presents special challenges, such as uniform filtering along the curved substrate surface. Other challenges include an antireflection coating on both sides of the lens surfaces, an additional optical filter function, and a climateresistant, mechanically stable lens coating with improved shift behavior of the filter through denser layers.

For such requirements and VON ARDENNE has developed a special coating system: the OPTA X. It is also an alternative to the conventional vapor deposition process.

of heavy lens



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Equipment

VISS Vertical Coating System

SKYVA

Telescope Coating System





Bandpass Filters Coating Example



Direct application of filters to lens elements with concave & convex surfaces	
Dense coatings for front lenses with high abrasion & weather resistanc	ce
Single & double-sided coating of heavy lenses with large diameters	



In collaboration with Fraunhofer iST

Equipment

OPTA X Rotary Disk Coating



OPTA X

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HIGHLY PRODUCTIVE Double-sided coating

for demanding optical layer systems

With the OPTA X, you will get a system for the most demanding optical layer systems. This is especially true for multilayer optics with high numbers of alternating layers.

The system coats horizontally. The special CARS process technology is used on the OPTA X for optimum coating. However, other process designs such as Meta Mode, reactive or non-reactive sputtering are also available.

Magnetrons and/or plasma sources can be integrated onup to five ports per coating side. In-situ measurement technology for tracking and correcting the coating progress is also available for optical monitoring.

The system has an automatic handling system with a modular design. It enables a safe loading of the OPTA X with different substrates, which are fed through the system in adaptable carriers.

Different module types can be combined depending on process and productivity requirements. Examples would be multiple magazine locks or pre- and post-treatment chambers.

In addition to substrates with a diameter of 200 millimeters, the OPTA X is also suitable for substrate sizes up to 300 millimeters.

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Highest quality

through clean, low-defect optical coatings

Variable product adaptation:

layer systems & component geometry

VON ARDENNE OPTA X 300







APPLICATIONS



TECHNICAL DATA

Subject to change without notice due to technical improvement.

Substrates

Glass, polymers, metals

Coating area Up to 200/300 mm

Deposition arrangement DC, pulsed DC, AC, CARS, meta mode, reactive sputtering, RF

Substrate temperature RT / 300°C

Deposition technology Magnetron sputtering: planar, rotatable

Type of transport Carrier or robot

System control Siemens PLC

HIGHLY FLEXIBLE & SCALABLE INLINE SYSTEMS FOR VERTICAL PROCESSES & MEDIUM PRODUCTIVITY

The VISS is a modular system for vertical deposition processes. It is a very good choice if you want to move from laboratory application to production.

The system is available either as a single-ended inline version or as a continuous version for continuous processes. It is well suited to scale up to substrate widths of up to 600 mm.

Substrates are transported by a carrier system that is vertically tilted by seven degrees. The system can be loaded and unloaded without touching the front of the substrates.

Scalable through modular design	
Easily adaptable to your requirements through flexible configuration options	
Loading without touching the substrate front side due to carrier transport	









APPLICATIONS



OPTICAL INTERFERENCE FILTERS



PRINTED CIRCUIT BOARDS

THIN-FILM Photovoltaics

PIEZOELECTRIC SENSORS & ACTUATORS

TECHNICAL DATA

Subject to change without notice due to technical improvement.

Substrates Glass, polymers, metals

Coating area Up to 600 x 2400 mm²

Deposition arrangement Double-sided, pulsed DC, AC, RF

Substrate temperature range RT / 200°C / 350°C

Deposition technology Magnetron sputtering, linear evaporation, pre- and post-treatment

Transport type Inline, by carrier or stacker

Loading & unloading Optional automation by robot

System control Siemens SPS and WinCC

CLOSE TO YOU! THERE FOR YOU AROUND THE GLOBE



HIGHLY PRODUCTIVE OPTICAL COATING THROUGH PRECISE & AUTOMATED PROCESSES

Sampling & Layer Development With a wide range of equipment

In our Technology & Application Center, we work with you and for you on the next generation of your coating applications.

From the simulation of layer stacks and their functionality, to sample production on a laboratory and pilot scale, to the measurement and evaluation of coating and substrate properties, we are prepared to meet a wide range of requirements. This gives you the opportunity to test the function of the coating for your product in advance on relevant sample sizes.



CONTACT



Industry Manager Optics VON ARDENNE GmbH

L +49 351 2637 9306

VON ARDENNE's claim is to be able to offer our customers worldwide fast and reliable service. We are therefore represented at seven locations in Europe, Asia and North America.

In addition to our headquarters in Dresden, Germany, our employees from the subsidiaries in China, India, Japan, Malaysia, the USA and Vietnam are there for you.

Gaining knowledge through simulation of layer composition & properties

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Sampling & qualification of properties from a single source

Targeted integration of coating steps into your value chain



OUR STRENGTHS



IN-HOUSE TECHNOLOGY & APPLICATION CENTER

Sample coatings of customer applications
 Development of customized layer stacks
 Product & process verification and optimization
 Testing of new technologies and components



GLOBAL PROJECT EXPERIENCE

VON ARDENNE equipment is used in over 50 countries.

We have established an installed base of hundreds of coating systems worldwide, ranging from small tools to equipment for large-area coating applications for several markets.



CLOSE PARTNERSHIP

VON ARDENNE has a network of partners for even more profound R&D work and to identify future technologies. It consists of:

● Fraunhofer Institutes such as IPMS, FEP, IST and ISE● Institutes of the Helmholtz Association (Jülich, Berlin)

Universities (Kiel, Dresden, Sheffield)

€ Companies such as FAP GmbH, scia Systems GmbH



PROFESSIONAL SIMULATION SUPPORT

We offer professional simulation technology to ensure best process quality with regards to plasma, heat and cooling. Furthermore, our simulation tools help demonstrate, develop and improve layer properties and define or optimize processes, details and the performance of our systems.



COMPREHENSIVE SERVICE PORTFOLIO

✤ VON ARDENNE service hubs around the world
 ✤ On-site service

C Remote access by our technology department

Regular technical and technological trainings
Spare & wear part warehouse close to customers

C→ Lifecycle extension of wear parts

UPGRADES & RETROFITS

As soon as your business is growing, your VON ARDENNE equipment will grow accordingly - thanks to its modular design and the upgrades we provide. We will also supply you with the necessary technology upgrades if you decide to change your applications.

Furthermore, when your equipment is ageing, we will retrofit your systems with new components, no matter if they are VON ARDENNE or third-party machines.







WHO WE ARE & WHAT WE DO

VON ARDENNE develops and manufactures industrial equipment for vacuum coatings on materials such as glass, wafers, metal strip and polymer films. These coatings give the surfaces new functional properties and can be between one nanometer and a few micrometers thin, depending on the application.

Our customers use these materials to make high-quality products such as architectural glass, displays for smartphones and touchscreens, solar modules and heat protection window film for automotive glass.

vonardenne.com

We supply our customers with technologically sophisticated vacuum coating systems, extensive expertise and global service. The key components are developed and manufactured by VON ARDENNE itself.

Systems and components made by VON ARDENNE make a valuable contribution to protecting the environment. They are vital for manufacturing products which help to use less energy or to generate energy from renewable resources.



WORLDWIDE SALES AND SERVICE

VON ARDENNE GmbH (headquarters) I Am Hahnweg 8 I 01328 DRESDEN I GERMANY Sales: \$ +49 (0) 351 2637 189 I sales@vonardenne.com Service: \$ +49 (0) 351 2637 9400 I support@vonardenne.com

VON ARDENNE Vacuum Equipment (Shanghai) Co., Ltd. | 🕲 +86 21 3769 0555 | 🖷 +86 21 6173 0200 | sales-vave@vonardenne.com; support-vave@vonardenne.com VON ARDENNE Malaysia Sdn. Bhd. | 🕲 +60 4408 0080 | 🚍 +60 4403 7363 | sales-vama@vonardenne.com; support-vama@vonardenne.com VON ARDENNE Japan Co., Ltd. | Tokyo office | 🕲 +81 3 6435 1700 | 🚍 +81 3 6435 1699 | sales-vajp@vonardenne.com; support-vajp@vonardenne.com VON ARDENNE North America, Inc. | Ohio office | 🕲 +1 419 386 2789 | 🚍 +1 419 873 6661 | sales-vana@vonardenne.com; support-vana@vonardenne.com VON ARDENNE Vietnam Co., Ltd. | 🌑 +84 966 29 29 50 | sales-vavn@vonardenne.com; support-vavn@vonardenne.com VON ARDENNE India Pvt. Ltd. | sales-VAID@vonardenne.com; support-vaid@vonardenne.com